SAFETY DATA SHEET



1. Identification

Product identifier GREFMAG RHS

Other means of identification

Brand Code 5726

Recommended use For Industrial Use Only

Recommended restrictions None known.

Manufacturer/Supplier information

Manufacturer

Company name HarbisonWalker International

Address 1305 Cherrington Parkway, Suite 100

Moon Township, Pennsylvania 15108 US

Telephone General Phone: 412-375-6600

Website www.thinkHWI.com

Emergency phone number CHEMTREC 24 HOUR 1-800-424-9300

EMERGENCY #

2. Hazard(s) identification

Physical hazards Not classified.

Health hazardsSkin corrosion/irritationCategory 1

Serious eye damage/eye irritation Category 1

Environmental hazards Not classified.

OSHA defined hazards Not classified.

Label elements



Signal word Danger

Hazard statement Causes severe skin burns and eye damage. Causes serious eye damage.

Precautionary statement

Prevention Do not breathe dust. Wash thoroughly after handling. Wear eye/face protection. Wear protective

gloves/protective clothing/eye protection.

Response If swallowed: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all

contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison

center/doctor. Wash contaminated clothing before reuse.

Storage Store locked up.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise

classified (HNOC)

None known.

Supplemental information None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Magnesium Oxide		1309-48-4	80 - 90
Silicic Acid, Sodium Salt		1344-09-8	2.5 - 10
Silicon Dioxide		7631-86-9	2.5 - 10

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Chemical name	Common name and synonyms	CAS number	%
Calcium Oxide		1305-78-8	1 - 2.5
Diiron Trioxide		1309-37-1	1 - 2.5
Aluminium Oxide (Non-Fibrous)		1344-28-1	0.1 - 1
Orthophosphoric Acid		7664-38-2	0 - 0.1
Quartz (SiO2)		14808-60-7	0 - 0.1
Other components below reportable leve	els		2.5 - 10

^{*}Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact Take off immediately all contaminated clothing. Rinse skin with water/shower. Call a physician or

poison control center immediately. Chemical burns must be treated by a physician. Wash

contaminated clothing before reuse.

blindness could result. Coughing.

Eye contact Do not rub eyes. Immediately flush eyes with plenty of water for at least 15 minutes. Remove

contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control

Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may

include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including

center immediately.

Ingestion Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If

vomiting occurs, keep head low so that stomach content doesn't get into the lungs.

Most important symptoms/effects, acute and

delayed

Indication of immediate medical attention and special treatment needed

Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.

General information

Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media

Unsuitable extinguishing media

Specific hazards arising from the chemical

Special protective equipment and precautions for firefighters Use fire-extinguishing media appropriate for surrounding materials.

Not available.

Not applicable.

Not available.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Material can be slippery when wet. Wear appropriate protective equipment and clothing during clean-up. Do not breathe dust. Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up Stop the flow of material, if this is without risk. Absorb in vermiculite, dry sand or earth and place into containers. Collect dust using a vacuum cleaner equipped with HEPA filter.

Large Spills: Wet down with water and dike for later disposal. Shovel the material into waste container. Avoid the generation of dusts during clean-up. Following product recovery, flush area with water.

Small Spills: Sweep up or vacuum up spillage and collect in suitable container for disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground.

Environmental precautions

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7. Handling and storage

Precautions for safe handling

Minimize dust generation and accumulation. Provide appropriate exhaust ventilation at places where dust is formed. Do not breathe dust. Do not get in eyes, on skin, or on clothing. Avoid prolonged exposure. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store locked up. Store in original tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

Components	Type	Value	Form
Calcium Oxide (CAS 1305-78-8)	PEL	5 mg/m3	
Diiron Trioxide (CAS 1309-37-1)	PEL	10 mg/m3	Fume.
Magnesium Oxide (CAS 1309-48-4)	PEL	15 mg/m3	Total particulate.
US. OSHA Table Z-3 (29 C	FR 1910.1000)		
Components	Туре	Value	
Silicon Dioxide (CAS 7631-86-9)	TWA	0.8 mg/m3	
		20 mppcf	
US. ACGIH Threshold Lim	nit Values		
Components	Туре	Value	Form
Calcium Oxide (CAS 1305-78-8)	TWA	2 mg/m3	
Diiron Trioxide (CAS 1309-37-1)	TWA	5 mg/m3	Respirable fraction.
Magnesium Oxide (CAS 1309-48-4)	TWA	10 mg/m3	Inhalable fraction.
US. NIOSH: Pocket Guide	to Chemical Hazards		
Components	Туре	Value	Form
Calcium Oxide (CAS 1305-78-8)	TWA	2 mg/m3	
Diiron Trioxide (CAS 1309-37-1)	TWA	5 mg/m3	Dust and fume.
Silicon Dioxide (CAS 7631-86-9)	TWA	6 mg/m3	
ogical limit values	No biological exposure limits noted	for the ingredient(s).	
propriate engineering trols	Good general ventilation (typically 1 should be matched to conditions. If or other engineering controls to main	applicable, use process enclosu	ures, local exhaust ventilation

exposure limits have not been established, maintain airborne levels to an acceptable level. If engineering measures are not sufficient to maintain concentrations of dust particulates below the Occupational Exposure Limit (OEL), suitable respiratory protection must be worn. If material is ground, cut, or used in any operation which may generate dusts, use appropriate local exhaust ventilation to keep exposures below the recommended exposure limits. Eye wash facilities and

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles) and a face shield.

Skin protection

Hand protection Wear appropriate chemical resistant gloves.Other Wear appropriate chemical resistant clothing.

emergency shower must be available when handling this product.

exceeding the exposure limits.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

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General hygiene considerations

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Solid. Physical state

Solid Powder. **Form** Color Not available. Odor Not available. **Odor threshold** Not available. Not available. Hq Melting point/freezing point Not available. Initial boiling point and boiling Not available.

range

Not available. Flash point Not available. **Evaporation rate** Flammability (solid, gas) Not available. Upper/lower flammability or explosive limits

Flammability limit - lower

Not available.

(%)

Flammability limit - upper

Not available.

(%)

Explosive limit - lower (%) Not available. Explosive limit - upper (%) Not available. Vapor pressure Not available. Vapor density Not available. Not available. Relative density

Solubility(ies)

Not available. Solubility (water) **Partition coefficient** Not available.

(n-octanol/water)

Auto-ignition temperature Not available. Not available. **Decomposition temperature Viscosity** Not available.

10. Stability and reactivity

The product is stable and non-reactive under normal conditions of use, storage and transport. Reactivity

Material is stable under normal conditions. Chemical stability

Possibility of hazardous

reactions

No dangerous reaction known under conditions of normal use.

Conditions to avoid Contact with incompatible materials.

Incompatible materials Phosphorus. Chlorine.

Incompatibility is based strictly upon potential theoretical reactions between chemicals and may

not be specific to industrial application exposure. Contact your sales representative for

clarification.

Hazardous decomposition

products

No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation Dust may irritate respiratory system. Prolonged inhalation may be harmful.

Skin contact Causes severe skin burns. Eve contact Causes serious eye damage.

Ingestion Causes digestive tract burns.

Symptoms related to the physical, chemical and toxicological characteristics

Burning pain and severe corrosive skin damage. Causes serious eye damage. Dusts may irritate the respiratory tract, skin and eyes. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Coughing.

Information on toxicological effects

Acute toxicity Not available.

Skin corrosion/irritationCauses severe skin burns and eye damage.

Serious eye damage/eye

irritation

Causes serious eye damage.

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicity

No data available to indicate product or any components present at greater than 0.1% are

mutagenic or genotoxic.

Carcinogenicity In June 2003, SCOEL (the EU Scientific Committee on Occupational Exposure Limits) concluded

that the main effect in humans of the inhalation of respirable crystalline silica dust is silicosis. "There is sufficient information to conclude that the relative risk of lung cancer is increased in persons with silicosis (and, apparently, not in employees without silicosis exposed to silica dust in quarries and in the ceramic industry). Therefore, preventing the onset of silicosis will also reduce the cancer risk..." (SCOEL SUM Doc 94-final, June 2003) According to the current state of the art, worker protection against silicosis can be consistently assured by respecting the existing

regulatory occupational exposure limits. Occupational exposure to respirable dust and respirable

crystalline silica should be monitored and controlled.

IARC Monographs. Overall Evaluation of Carcinogenicity

Diiron Trioxide (CAS 1309-37-1)

3 Not classifiable as to carcinogenicity to humans.

Silicon Dioxide (CAS 7631-86-9)

3 Not classifiable as to carcinogenicity to humans.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Reproductive toxicityThis product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity -

single exposure

Not classified.

Specific target organ toxicity -

repeated exposure

Not classified.

Aspiration hazard Not an aspiration hazard.

Chronic effects Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the

possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential No data available.

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation

potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructionsThis product, in its present state, when discarded or disposed of, is not a hazardous waste

according to Federal regulations (40 CFR 261.4 (b)(4)). Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria

for hazardous waste.

Hazardous waste code

Waste from residues / unused

products

Not applicable.

Not available.

Contaminated packaging Not available.

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14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Not applicable.

Annex II of MARPOL 73/78 and

the IBC Code

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication

Standard, 29 CFR 1910.1200.

One or more components are not listed on TSCA.

All chemical substances in this product are listed on the TSCA chemical substance inventory

vhere required

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed

SARA 304 Emergency release notification

Not regulated.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Nο

Hazard categories Immediate Hazard - Yes

Delayed Hazard - No Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous

chemical

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act

Not regulated.

(SDWA)

US state regulations

US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)

Not listed.

US. Massachusetts RTK - Substance List

Calcium Oxide (CAS 1305-78-8)

Diiron Trioxide (CAS 1309-37-1)

Magnesium Oxide (CAS 1309-48-4)

Silicon Dioxide (CAS 7631-86-9)

US. New Jersey Worker and Community Right-to-Know Act

Calcium Oxide (CAS 1305-78-8)

Diiron Trioxide (CAS 1309-37-1)

Magnesium Oxide (CAS 1309-48-4)

Silicon Dioxide (CAS 7631-86-9)

US. Pennsylvania Worker and Community Right-to-Know Law

Calcium Oxide (CAS 1305-78-8) Diiron Trioxide (CAS 1309-37-1) Magnesium Oxide (CAS 1309-48-4) Silicon Dioxide (CAS 7631-86-9)

US. Rhode Island RTK

Not regulated.

US. California Proposition 65

WARNING: This product contains a chemical known to the State of California to cause cancer.

US - California Proposition 65 - CRT: Listed date/Carcinogenic substance

Inventory name

Quartz (SiO2) (CAS 14808-60-7) Listed: October 1, 1988

International Inventories

Country(s) or region

Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes

^{*}A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

06-19-2015 Issue date

Version #

United States & Puerto Rico

This information is based on our present knowledge on creation date. However, this shall not Disclaimer

constitute a guarantee for any specific product features and shall not establish a legally valid

contractual relationship.

Revision Information Product and Company Identification: Product and Company Identification

Composition / Information on Ingredients: Disclosure Overrides

Toxicological Information: Toxicological Data

Toxic Substances Control Act (TSCA) Inventory

Ecological Information: Ecotoxicity

Transport Information: Material Transportation Information

Material name: GREFMAG RHS SDS US

On inventory (yes/no)*

No